









PVC SOLVENT CEMENTS		Max Pipe Size (Interference Fit)	Set Time	Available Color	Industry Listing	Meets Following Performance Specification	
	700™ PVC <ul style="list-style-type: none"> Excellent for irrigation, electrical conduit, pool & spa and plumbing, including PVC foam core pipe. 	<ul style="list-style-type: none"> 4" (110 mm) PVC Not for Schedule 80 – PN10 or higher 	Fast	CLEAR	  PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61	Regular Bodied
	702™ PVC <ul style="list-style-type: none"> Excellent for DWV, irrigation, electrical conduit, pool & spa and plumbing, including PVC foam core pipe. 	<ul style="list-style-type: none"> 4" (110 mm) PVC Not for Schedule 80 – PN10 or higher 	Fast	CLEAR	  PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61	
	710™ PVC <ul style="list-style-type: none"> Specially formulated for irrigation piping. Suitable for electrical conduit, pool & spa and plumbing, including PVC foam core pipe. 	<ul style="list-style-type: none"> 2" (63 mm) PVC Not for Schedule 80 – PN10 or higher 	Very Fast	CLEAR	  PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61	
	704™ PVC <ul style="list-style-type: none"> Quality formulation for irrigation, electrical conduit, pool & spa and plumbing, including PVC foam core pipe. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Fast	CLEAR GRAY	   PW/DWW/SW (Gray Only)	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B137.3 CSA B181.2	Medium Bodied
	705™ PVC <ul style="list-style-type: none"> High-strength formula for industrial, irrigation, DWV, electrical conduit, pool & spa and plumbing, including PVC foam core pipe. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Fast	CLEAR GRAY	  PW/DWW/SW   PW/DWW/SW (Gray Only)	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B137.3 CSA B181.2	
	721™ PVC <ul style="list-style-type: none"> Premium, high-strength formulation for irrigation, DWV, pool & spa and plumbing. May be used without primer on Schedule 40 and SDR water piping systems thru 4" (110 mm) unless primer is required by local code. Do not use 721 without primer in any other application, schedule or size such as Sch. 80 industrial applications. When primer is used, joints must be properly cured before backfilling. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Fast	BLUE	  PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61	
	711™ PVC <ul style="list-style-type: none"> High-strength formula for industrial piping systems. Good gap filling properties. Medium set allows for more working time in warm weather. 	<ul style="list-style-type: none"> 12" (315 mm) PVC all classes & schedules 	Medium	GRAY	   PW/DWW/SW 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B137.3 CSA B181.2	Heavy Bodied
	717™ PVC <ul style="list-style-type: none"> Quality formulation for plumbing, industrial, pool, irrigation and electrical piping systems. Good gap filling properties. Medium set allows for more working time in warm weather. 	<ul style="list-style-type: none"> 12" (315 mm) PVC all classes & schedules 	Medium	CLEAR GRAY	  PW/DWW/SW  PW/DWW/SW (Gray Only)	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B137.3 CSA B181.2	

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Extra Heavy Bodied	 <p>719™ PVC</p> <ul style="list-style-type: none"> Premium, high-strength formulation for large size industrial piping systems. Ideal for fabrication of large fittings and applications requiring high gap filling properties. Suitable for irrigation, conduit, other pressure and non-pressure applications. 	<ul style="list-style-type: none"> 30" (800 mm) PVC, all classes & schedules 	Slow	<div style="border: 1px solid black; padding: 2px; display: inline-block;">WHITE</div> <div style="border: 1px solid black; padding: 2px; display: inline-block;">GRAY</div>	 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B137.3 CSA B181.2

PVC SPECIALTY SOLVENT CEMENTS

		Max Pipe Size (Interference Fit)	Set Time	Available Color	Industry Listing	Meets Following Performance Specification
Medium Bodied	 <p>725™ WET'R DRY™</p> <ul style="list-style-type: none"> Premium formula for wet conditions and/or quick pressurization. Suitable for irrigation, plumbing, and pool & spa applications. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Extremely Fast	<div style="border: 1px solid black; padding: 2px; display: inline-block;">AQUA BLUE</div>	 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61
	 <p>727™ HOT'R COLD™</p> <ul style="list-style-type: none"> Premium formula for all weather conditions (-15°F to 110°F / -26°C to 43°C). Excellent for industrial, irrigation, electrical conduit, pool & spa and plumbing, including PVC foam core pipe. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Very Fast	<div style="border: 1px solid black; padding: 2px; display: inline-block;">CLEAR</div>	 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61
	 <p>735™ WET'N FAST™</p> <ul style="list-style-type: none"> Plumbing quality cement for wet conditions and/or quick pressurization. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Extremely Fast	<div style="border: 1px solid black; padding: 2px; display: inline-block;">BLUE</div>	 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61
	 <p>737™ TURF'N AG™</p> <ul style="list-style-type: none"> This high quality blue cement has a slightly higher viscosity making it ideal for turf and agricultural applications and excellent for PVC Well casing. Blue color fades to clear in sunlight. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 8" (200 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Very fast	<div style="border: 1px solid black; padding: 2px; display: inline-block;">BLUE to CLEAR</div>	 	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61

PVC SPECIALTY SOLVENT CEMENTS		Max Pipe Size (Interference Fit)	Set Time	Available Color	Industry Listing	Meets Following Performance Specification	Medium Bodied
<p>738™ HOT 'N FAST™</p> <ul style="list-style-type: none"> High strength and fast setting speed make this cement ideal for irrigation, pool and plumbing. For wet or quick pressurization conditions. Blue cement fades to clear in sunlight. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Very Fast		 PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61		
<p>795™ PVC</p> <ul style="list-style-type: none"> Premium cement specially formulated for use on flexible and/or rigid PVC. Forms flexible high-strength joints. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 3" (90 mm) Schedule 80 PVC – PN 10 & 16 	Fast	 	 PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61		

PVC POOL & SPA SOLVENT CEMENTS							Medium Bodied
<p>747™ POOL 'R SPA™</p> <ul style="list-style-type: none"> Premium PVC cement specially formulated for pool & spa applications. Ideal for wet or quick pressurization conditions. Blue cement fades to clear in sunlight. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Extremely Fast		 PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61 CSA B45.10		
<p>748™ POOL FAST™</p> <ul style="list-style-type: none"> High-strength and ultra fast setting speed; specially formulated for pool maintenance and repair. For wet or quick pressurization conditions. Blue cement fades to clear in sunlight. Can be used without primer on non-pressure systems if local codes permit. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Ultra Fast		 PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61		
<p>798™ POOL FLEX™</p> <ul style="list-style-type: none"> Ideal for flexible PVC pool application. Forms flexible, strong joints. 	<ul style="list-style-type: none"> 6" (160 mm) PVC 4" (110 mm) Schedule 80 PVC – PN 10 & 16 	Fast		 PW/DWW/SW	ASTM D 2564 NSF/ANSI 14 NSF/ANSI 61		

For industry specific application of PVC pipes, IPS Corporation recommends the following:

<p>Irrigation Applications</p>	<p>Industrial Applications</p>	<p>Pool and Spa Applications</p>
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